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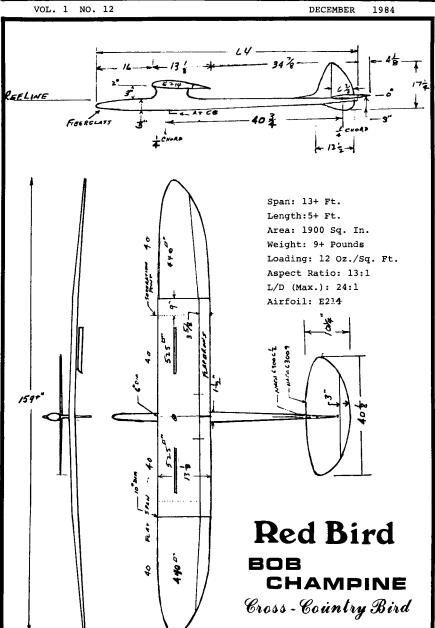


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RC Soaring Digent P.O. Box 269 Peterberoughivinus 13458

CORRECTION REQUESTED DECEMBER



Basically, I am very pleased with the reception to RC Soaring Digest. Your ideas, your comments, and - yes - your criticisms, too, have helped me get over the hurdles of publication and content. RCSD seems to have met a need, and has not fallen too far from the mark originally set for it: to provide information of use to soaring pilots everywhere. This is not to say that I am satisfied; in fact, far from it.

The print is too small. Hopefully, in the future I'll be able to fix that problem. Many of you would like to have more pages - and so would I. That will come as we get more subscriptions, and have the money at hand to provide them for you. Too much F3b coverage, according to some of you. Okay, I'll accept that, but won't discontinue F3b at all; rather, I'll de-emphasize it a bit. Most of you have asked for more technical information of a 'how to' nature. All of you want more about construction, design, and airfoils...so I'll try to cater to that wish. A very few have objected to the cost, and I can sympathize with that viewpoint. Nevertheless, the cost of paper, halftones, printing, and mailing have eaten up whatever small profits there could have been. I don't pay myself any salary, nor do I pay my wife and business manager any salary. Every bit of money taken in goes right back into the business, as it must to keep going. I spend perhaps ten hours a week of spare time on $\underline{\text{RCSD}}$, but Peggy spends more like 30 or 40 hours on it. To do this without pay means that we consider it a labor of love... our contribution if you will to RC Soaring. There has been no real profit in '84, but I am happy to say that it has been a 'break-even' year. In 1985, I hope to make a small profit - not to be able to pay us, but to be able to improve the quality and quantity of the content.

Now, a word about you - my readers, supporters, friends, and beloved critics. Your input each and every day has made this effort your own. RCSD exists not only for you, but because of you. Without you I just couldn't do it, and I wouldn't bother. You have inspired me, helped me, picked me up when I was down, and encouraged me to keep going. For that I owe you my gratitude and thanks...and a continued Digest. I hope to bring you more photos and better drawings, plus much more of the sort of things you like. For example, Bill Kournikakis up in Saskatoon, Saskatchewan has suggested publishing a collection of digested articles on a common subject. Such a book might be on tricks to improve your own soaring performance. Another might be about construction and finishing. Another might be on the subject of airfoils for sailplanes...speaking of which, I must call your attention to Michael Selig, a bright young man who has already contributed greatly to airfoil evaluation and design. Michael's work has appeared in SOARTECH III, and you absolutely must become acquainted with it. So, in '85 you may see the first of these anthologies appear.

The December issue that you are reading now contains a list of $\underline{\text{RCSD}}$ subscribers, and this is my bonus gift to you. If some of you wonder why I've put together a list for all of you to use, the reason is simple: together, you can do more than any one of us can do separately. There's strength in numbers and in knowledge. Who knows, maybe you would like to write to each other, visit each other, or even fly together sometime. Perhaps you wren't even aware of there being someone like yourself in your own state. Here's your chance to find out. Maybe you travel in your business and on vacation. How better to discover local information than to carry your subscriber list with you and contact a reader in the area where you'll be visiting? Getting to know each other personally will be one of the best things that can happen to any of us, and it has already enriched my life.

RED BIRD, featured in this issue, is a cross-country design that is quite sophisticated despite its old-fashioned appearance. Bob Champine, the designer and builder, credits Carl Goldberg and Frank Zaic with the appearance - pylon, elliptical wing, and all. Enjoy!

Happy Soaring and Season's Greetings,



RED BIRDS I & IIBob Champine

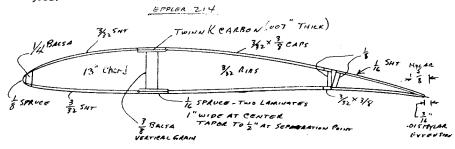
Cross-country soaring has become very popular in the last few years, and several times each year in such diverse places as Florida, California, Illinois, teams of competing soaring pilots come together to test their mettle against wind and rain, sun and clouds, time and terrain - and each other - to see who can fly the farthest and the fastest. Some cross-country courses are straight-line, downwind runs while others are loops, squares, triangles, circles or just plain out-and-return courses. Vehicles used to carry each 'team' (consisting of a driver, a spotter, a pilot and a utility man) have included convertibles, pickup trucks, station wagons, and any other kind of conveyance suitable for holding pilot and crew for the time needed to traverse the course. Most of all, the vehicle should be comfortable for the pilot, and should afford the best possible visibility in all directions. The final ingredient is the sailplane itself, and here is where almost everyone concludes that size is of great importance, and the bigger the better. In this exposition of his own views of Cross-country sailplane design, Bob Champine tells us how BIG RED was designed, and why he chose to do things in the way he did. The results, to date, are also given to us. Maybe there's something here that YOU can use to build your own cross-country machine.

"Red Birds I & II are not simple sailplanes, as you can see, and I'm sure the average modeler would find them more complicated than he would be willing to contend with. Nevertheless, they may be of general interest, and perhaps will stimulate others to ideas that are far more simple and practical.

"The fuselages are molded fiberglass, right and left sides, and taped together. Red Bird I has some Kevlar in it, but the strength is a bit 'over-kill'... . It has been stuck into the ground like an arrow, and it has hit a car (which moved into the landing area) one time. The fuselage has never been broken, so I'd say it is like a tank.

"The single bolt method of attaching the wing is working out quite well; however, the real key to success is the silicone rubber seat under the wing. This produces a lot of friction when it tries to turn about the bolt. The spar and webbing are reinforced to take the compression loads of the bolt.

Both models fly well, being very easy to make turns and make spot landings as well. The speed range is very good and the L/D at high speed (gets out of down air fast) is the best I've seen (flaps up 6 degrees). They thermal as good as most, but pilot skill to make smooth climbing turns (no stalls) is, as always, what makes 'em look good.



"The wing tips and stabilizer started from a 1/3-2/3 chord ellipse, but I flattened out the curves a bit to produce a little more area. The areas noted were obtained by counting 1" squares on grid paper.

"While constructing Red Bird II there was an attempt to make the tail assembly lighter, thus reducing balance weight in the nose. About two ounces were saved at the tail, but the wing weight is about the same because of the flap pushrod system.

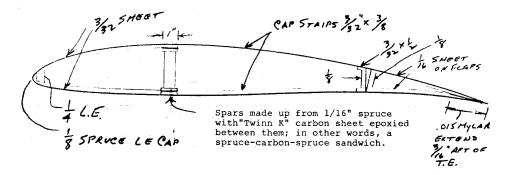
"Red Bird I flies good, but I felt the spoilers were too weak (aircraft descended too slowly) and the elevator control was also too weak most all of the available down elevator was required to keep from breaking the average tow line (about 100# test). Also, the flaperons were

"So, Red Bird II was designed with increased elevator area, popup spoilers, and flaps (camber-changing from 6 degrees up to 15 degrees down). These changes worked out really well, and the reduced weight makes Red Bird II a little easier to carry around...and improves the flying somewhat because it flies more slowly. Both sailplanes perform better than any of my other sailplanes (of which there are quite a few - JHG). As with so many good sailplanes, it's the pilot that makes the difference. Bob says the ship flies real well - really better than he claims he can fly it, modest fellow that he is. It was built for LSF Level V work, and has completed all of the tasks except for the 8-hour slope duration flight. Bob is planning to complete that in the next month or so...and may even have done so by the time you read this.

The Level V 'cross-country' of 10 Km (6.2 miles) was done on the first attempt; a good day, true, but the performance was better than Bob expected. In lift, he set the flaperons slightly 'down' and slowed to thermalling speed, whereupon the ship would climb like mad. When 'down' air was encountered, Bob raised the flaperons to -6 degrees above the normal Eppler 214 profile position, and then increased speed until he flew into another area of lift. In that way, the sailplane spent more time in lift, and less in sink. ...and not much time had to be spent in circling within a thermal. Full-scale sailplane pilots call this 'dolphin' soaring because it describes the undulating motion used by dolphins when they swim. Bob says he was able to keep up speed on course in this manner, so that the entire flight was completed in 1 hour and 05 minutes.

Although he took Red Bird to the Great Race, Bob says that the ship suffered from a bit of radio trouble and his (then) inexperience in flying it. The high winds didn't help any, either.

Bob also claims that the Red Bird is like any sailplane: it needs lift to stay up much over 4½ minutes on a typical day, and it has suffered many 2½-minute flights! He plans to build a second one, but - to save weight - it will have only full-span flaps (one servo) rudder, elevator, and spoiler controls. The tail parts are much lighter, allowing nose balance weight to be reduced...permitting all-up weight to come in at around 8 pounds.



EPPLER 214 AIRFOIL

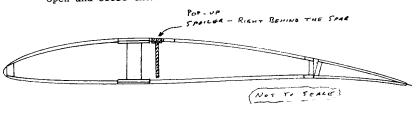
The spars are 1" wide at the center, and taper to 1/2" wide at the separation point between the root panel and the tip panels. Tips plug in. The wing is held on to the fuselage with a single 1/4" x 20 steel bolt $3\frac{1}{2}$ " long. A 1/4" diameter hole is drilled through the spars to receive the bolt, and a 1/4" five-ply shear web is placed on each side of the bolt hole for reinforcement and stress 'carrythrough.'

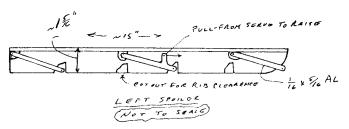
Bob, like many others believes in very thin trailing edges, and has solved the problem quite neatly by using a sheet of mylar drafting film, and placing it between the upper and lower trailing edge balsa sheet. He roughens the mylar with sandpaper first, and then bonds it with CA cement to the balsa.

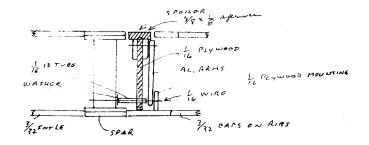
Bob has also suggested (and used) that black plastic industrial strapping tape that is about 3/8" wide as a substitute for the trailing edge mylar strip. One reason is that it's tougher.

RED BIRD (continued)

"The pop-up spoilers were a real pain to design, construct, and rig and 'rig again' but they work great! They produce a slight nose-down trim (due to altered downwash angle over the horizontal tail -according to Herk Stokely, a clubmate of Bob's), a great deal of drag, and operate on a small servo, as only a small force is required to open and close them.







GENERAL IDEA OF SPOILER (Some Detail not Shown)



RIGHT SPOILER



Specifications .

DESIGNER

Bob Champine 205 Tipton Road

Project Started:

First Flight:

Sink:

L/D:

(804) 595-0997

Red Bird III - "

Performance: (Theoretical - no flap)

22.0

Differences between the Red Birds

Speed: 17mph 20mph 38mph

Red Bird I - flaperons Red Bird II- ailerons and flaps,

According to Bob Champine, Red Bird II flies somewhat better than Red Bird I,

and its empty weight is slightly less.

The flaps of Red Bird II are segmented

in two sections and driven by a single pushrod which actualtes two control rods

per segment. Ailerons are also driven

Total Weight (with ballast):

by a push rod with two control rods each.

Newport News, VA 23606

Red Bird I - October 1982

Red Bird I - February 1983 Red Bird II - January 1984

1.14fps 1.26fps 4.85fps

plus pop-up spoilers

- has anti-drag t.e. on stab/elev. plus more

elevator area

24.0

1983

11.5

WING

Span (projected) 157-3/4" (13.15 Feet)

Chord: 13-1/8" (max.)

Area (Flat): 1900 Sq. In.

Area (Total): 1930 Sq. In. Av. Chord: 12.05"

Aspect Ratio: 13.09

Airfoil: Eppler 214

Features: Spoilers, flaps, ailerons

TAIL

Elevator/Stabilizer

Span: 40-1/8"

Chord: 10-1/4"

Airfoil: NACA 63009

Area: 348.28 Sq. In.

Area: 18.3% of Wing Area

Rudder/Fin

Height: 17-1/4"

Chord: 12-1/2"

Airfoil: NACA 63006% Area: 170 Sq. 1n.

Area: 8.9% of Wing Area

Fuselage

Length: 64" Cross-section area

(under pylon): 9.2 Sq. In. Width: 1-1/2"

Height: 3" (pod)

Height: 6: (pylon)

Weights and Loadings &

Fuselage: 85.5 Oz. (light)

130 Oz. (heavy)

Wing: 66 Oz.

Stab/elev.: 7.5 Oz.

Total Weight: 159 Oz. (9.15 lbs.) with thermal sniffer and

SR-2000 batteries

Wing Loading: 12.05 Oz./ Sq. Ft.

C.G. located:@ 43% of Root Chord

203.5 Oz. (12-3/4 lbs.) Spoiler Area: 19.5 Sq. In. (each) Dihedral: 6 Degrees-Inboard panels

10 Degrees-Tip panels

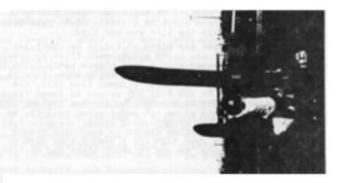
Wing Incidence Angle: 2 Degrees Positive (with respect to CL of fuselage) Stabilizer Incidence Angle: 0 Degrees (with respect to CL of fuselage)

Bob suggests that this sailplane is not intended to be reproduced by another builder, but is intended to provide ideas for other builders.

Red Birds I & II, as their name implies are covered and painted in a solid red color. Right pylon side has Frank Zaic autograph, and left pylon side has Carl Goldberg autograph, in black.











Last January I built the 72" version of Scott's Models TEMPEST sailplane. Construction went smoothly enough, and the finish chosen was a sprayed satin black auto paint for the fuselage, fin, stab, and rudder, with charcoal Monokote on the wing. When completed, the shape and lines were so strikingly handsome that I decided against any decoration save for a white roundel under the right wing tip to aid in orientation.

In the calm of an early morning on our local athletic field, we tried the first hand launch. It was an interesting exercize. Even with a gentle hand toss the glide was so good that we almost ran out of room! A more vigorous throw allowed a couple of circles and a chance to see this unusual flying at close quarters. It really seemed to just hang in the air. As luck would have it, ours 'flew right off the building board' and required only minor elevator trim. Tracking was straight and stability excellent. It should be noted, however, that the sophisticated design of this ship places a premium on good building Accurate construction and alignment and proper trim are of the utmost importance.

After a few more glides, we stretched out the hi-start and went for some altitude. With the tow hook placed slightly forward of the c.g., launches were steep and dramatic. The polyhedral wing keeps everything on rails, and you can just stand back and let the plane fly itself off the line. Once up, the TEMPEST proves to be a graceful and highly efficient soarer. The undercambered Jack Chambers JC-ll airfoil provides superb lift, and its thin section gives plenty of latitude for fast flight when you nudge in a little down. This sailplane will take advantage of all the lift you can find.

Our intial c.g. location was per the plans at 1-7/8" or about 32% of the chord. With this setup, the plane pretty much flies by itself. Talking later to Scott, we learned that a more nimble setup could be had by putting the c.g. 2-3/4" back from the leading edge. This is exactly at the halfway point of the chord! Trimmed like this, the TEMPEST flies where you point it and will not return to level flight with neutralized controls. While this makes for intense flying, it also stretches out the glide and gives the model great agility. We did experience some difficulty in establishing proper elevator trim with this c.g. location. Hand launches tended to encounter ground effect which prompted too much down trim for a good flight path at altitude. After several attempts, we got it about right and decided to head for the slopes.

The TEMPEST is advertised as a "high-performance fully aerobatic sailplane." As sopn as it was thrown off the edge of our local slope, it began living up to its billing. In a clean fifteen-mile-per-hour breeze, our thirty-foot ocean front slope gave enough lift to put the model up about eighty feet. We found that strong rudder control produces a pronounced roll which can be combined with up elevator to produce a very tight turn. A close Figure-eight slope pattern is a cinch to fly. From our eighty feet, we did loops, rolls, stall turns and about everything that we knew enough to try. Inverted flight seemed tricky at first, but a longish dive into a half loop with full down applied at the top got it going nicely. The polyhedral wing wants to return the plane to normal flight, so close attention to rudder is required. On the plus side, this means that normal flight is just a quick half-roll away. On another day off the hi-start, we tried several times and finally decided that an outside loop is just not possible.

On windy days, the TEMPEST can be made to move calmly and steadily, even in heavy air. Our procedure is to add nose weight in half-ounce increments up to 1-1/2 ounces above normal. This gives good penetration and solid tracking up to about 20 m.p.h. winds. For aerobatics the added weight and forward-shifted c.g. enlarge and steady the maneuvers. It is possible to fly comfortably in higher winds by adding weight at the c.g. In addition to nose ballast, we have put four ounces of lead under the wing, and have flown in real howlers, but winds of this strength should be approached with caution. Off a good slope, beautiful slow flight can be had in the 5 - 10 m.p.h. range. 10-15 allows all the tricks, and 15-25 is great for hotdogging!

9

Two things strongly recommend this sailplane to both the novice and seasoned pilot. First, the extraordinary lift and maneuverability of the TEMPEST allows it to be flown off slopes that few planes of its size could handle. This writer has had great flying from sixfoot-high sand dunes, seafront bluffs of about ten feet, and even a five-foot-high concrete seawall. All that's needed is a clean breeze in the 10-15 m.p.h. range. Second, the TEMPEST is an extremely durable machine well capable of withstanding the inevitable punishment that slope flying entails. The wing is held in place with a 4-40 nylon bolt at the leading edge, and a 1/8" hardwood dowel at the trailing edge of the wing. In a hard landing, these shear cleanly and so absorb the shock that would otherwise wreak havox with wing and fuselage. The fuselage itself, constructed of glass cloth, graphite fiber and polyester resin, is very strong and is joined to a nearly unbreakable graphite fiber tailboom. This flexible boom also absorbs much of the shock of a hard landing and minimizes shock-transmitted damage to the tail feathers. Finally, the full-flying stabilizer, as mentioned in the construction article (October RCSD), is held in place by an ingenious platform and rubber band mounting system that virtually eliminates the usual vulnerability of T-tail configurations.

Most people shy away from slope flying because of the hard usage it exacts from the models. Likewise, the absence of high cliffs often leads to the conclusion that no workable lift can be found. Wit the right sailplane, however, the importance of these factors is much diminished. The TEMPEST is just such a sailplane. It is certain that the exciting world of slope soaring can be made available to many new converts with the help of this remarkable model.

For those who would like more information about the TEMPEST, write to Scott Metze, Scott's Models, 255 Avenida Del Mar, San Clemente, California 92672. Telephone (714) 498-7695. Kits are available in stock now. Call for prices. If you wish to correspond with John Benson, write him at 29 Thames Street, Newport, Rhode Island 02840.

**** **** ****

COMPUTER DESIGN OF SAILPLANES AND AIRFOILS......Software Sources

Many of you have written to <u>RCSD</u> asking for information. Fortunately, a considerable amount of information has surfaced within the last several months, and many programs for the sailplane flier and designer are now available from a variety of sources. The following list is by no means complete, but will be added to as more data comes in.

Chuck Anderson, 202 Inglewood Circle, Tullahoma, TN 37388 John Duino, 657 Greengate Street, Corona, CA 91719 David Fraser, 1025 Thomas Drive, Warminster, PA 18974 Lee Murray, 1300 Bay Ridge Road, Appleton, WI 54915 Herk Stokely, 1504 Horseshoe Circle, Virginia Beach, VA 23451 Al Scidmore, 5013 Dorsett Drive, Madison, WI 53711

If any of you know of some software not listed here, please inform RCSD.

**** **** ****

AIRBORNE (TELE) METERING SYSTEMS...Interest Developing Rapidly

The subject of air-to-ground telemetry of flight information is being looked into by several RCSD readers and subscribers: Bob Cheney, Box 42, Jackson, NH 03846; Bill Kournikakis, 404-906F Duchess St., Saskatoon, Saskatchewan, Canada S7K 6K3; and Bob Reimer, 822 Minnesota Avenue, South Milwaukee, WI 53172: Anyone known to be working on systems for this purpose is invited to contact these persons, or to contact RCSD for the dissemination of results and information. About a year ago, a fellow in the Philadelphia area claimed to have a working model of an altimeter with remote readout. Several Californians are also known to be transmitting data on airspeed and altitude to the ground via sub-carrier channels on amateur television frequencies (fast scan). Some work is being done on airspeed and compass heading data transmission, as well. Let's keep one another informed about this new facet of our hobby.

MICRO TV CAMERAS PAVE WAY TO MODEL INSTRUMENTATION
If you happen to have an amateur radio license, and have an interest
in ATV, there is every possibility of using a video link with an airborne camera looking at in-the-cockpit instrumentation and relaying
the pictures to a ground monitor in real time; that is, quickly enough
to use the information for maneuvering.

COMMODORE 64 AIRFOIL PLOT PROGRAM FOR DOT MATRIX PRINTERS

The airfoil plot program is a group of Commodore 64 programs that allow airfoils to be plotted on Gemini-10X, Epson FX, and other dotmatrix printers that use the same print codes. The package consists of four separate programs:

- 1. DATA ENTRY -- This program is used to enter airfoil coordinates in a data array and store them on tape or disk. This program needs to be used only once for each airfoil uless the data file is destroyed.
- 2. PLOT 1 -- This is the primary plot program normally used for sailplane and free-flight airfoils. It uses quadruple density or ultrahigh resolution graphics for maximum accuracy, and is somewhat slow. It will plot airfoils with chord lengths from 2 to 15 inches, and up to 1.5 inches thick (1 inch above the chord line and 0.5 inch below). The accuracy (neglecting paper slop and printer slippage) is approximately 0.002 inch, and requires approximately 2 minutes per inch of chord length.
- 3. PLOT 2 -- This program plots in the double density or high resolution mode, and sacrifices accuracy for speed. It must also be used on some models of Epson printers that do not support high resolution graphics. Airfoil size limits are the same as for PLOT 1. Speed is twice that of PLOT 1, but accuracy is only half as good (0.004 inch).
- 4. PLOT 3 -- This program is identical to PLOT 1 except that maximum airfuil thickness has been increased to 3 inches (1.5 inches above and below the chord line). Accuracy is the same as PLOT 1, and the plotting speed is approximately 3 minutes per inch of chord length.

All three plot programs can also plot the airfoil with allowances for skin thickness. If the skin thickness option is selected, a dotted line will be plotted offset inside the airfoil contour by the skin thickness. The program works for almost any airfoil as long as coordinates of sufficient accuracy are used. All computer-generated airfoil coordinates tried to date have given satisfactory results. All data files supplied with the plot programs have been plotted and give satisfactory plots.

The equipment required to run the program are a Commodore 64 computer, a TV or monitor, a Gemini 19-X or equivalent dot-matrix printer with interface, and either a Dataset tape recorder or a disk drive. The interface does not need any special graphics capabilities, and any interface with a 'transparent' mode will work. A disk drive will speed up operation and is much easier to use, but the program was originally developed with a tape system and the program will run with either one.

The programs are specific to the Commodore 64 computer and have been tested with the Gemini 10-X and Epson MX/FX printers. Many other printers use the same or similar print codes. If the program doesn't run with these printers, conversion of the BASIC programs should be relatively simple. Consult your printer and interface manuals. If you wish to modify the program to work with other printers, I suggest that you plan to spend a lot of time with your printer manual.

The BASIC programs run quite slow. Therefore, a compiled version of the programs has been prepared and runs about three times faster than the uncompiled programs. The compiled programs cannot be modified, and must run with the Gemini 10-X, Epson FX, or equivalent printer.

The basic Airfoil Plot Program package is supplied on either disk or tape, and consists of the four programs written in BASIC and data files for a test pattern and four airfoils. The complete Airfoil Plot Program package is supplied on disk only, and consists of the compiled programs, the uncompiled programs, and data files for 39 sailplane airfoils. The basic package is \$10, while the price of the complete package is \$25.

Data files for the following airfoils are included with the complete package: 1. Test *; 2. Spica*; 3. Clark Y*; 4. MB253515*; 5. MB303515; 6. Wortmann FX60-126; 7. Quabeck 1.5/8; 8. Quabeck 1.5/9; 9. Quabeck 1.5/10; 10. Quabeck 1.5/12; 11. Quabeck 2.5/8; 12. Quabeck 2.5/9; 13. Quabeck 2.5/10; 14. Quabeck 2.5/12; 15. Eppler 174; 16. Eppler 176; 17. Eppler 178; 18. Eppler 180; 19. Eppler 182; 20. Eppler 184; 21. Eppler 193; 22. Eppler 195; 23. Eppler 197; 24. Eppler 201; 25. Eppler 203; 26. Eppler 205; 27 Eppler 207; 28. Eppler 209; 29. Eppler 211; 30. Eppler 212; 31. Eppler 214; 32. Eppler 374; 33. Eppler 385; 34. Eppler 387; 35. Eppler 392; 36. GO 795; 37. GO 795.5; 38 GO 796; 39 Antares; 40. Selig S3002-099-83. Files marked * are included on the basic disk. Send check or M.O. to Chuck Anderson 202 Inglewood Circle, Tullahoma, TN 37388.

From the Mid-Pacific Soaring Society out there in Hawaii, we have 'lifted' the following idea for using CA adhesives to bond foam cores. Yep, that's right, folks, FOAM cores. Here's how:



FIBERGLASSING AN AIRFRAME - Jeff Troy - May 1984 Hear Ye

Many moons ago I ran a 'how-to' on fibreglassing an airframe. It was rather condensed and I don't think quite explicit enough for the inexperienced modeller. We're going to go through the process again, this time, over several installments and with much greater clarity.

If you would like to get a high quality 'contest' type finish that resists dings and handling abuse, read on!

Before we start, here are some basic things required of you;

- 1. An airframe with no open bays. Glass cloth will not cover bays like silksapan or monokote. It does NOT shrink as it dries.
- 2. A lot of will power and a genuine desire to do a lot more work than an iron-on finish.
- 3. Being prepared to spend \$40. to \$90. to get the job done. These types of finishes are not cheap. There is NO FREE LUNCH!
- 4. Your promise that you will let me know the results of your labors with my method, or let me know if you have a better way. I'm always open to ways of improving myself.

I'll begin with a small lecture on weight vs. strength. Before you lay glass cloth you must decide on how critical the weight factor is in YOUR airplane. Classing of a fully sheeted wing on a Drifter sailplane with 6 oz cloth would be prohibitive to the basic design of the ship. On the other hand, using 3/4 oz on the center section of a pattern ships' wing is equally sick!

It's really pretty simple. The heavier the cloth, the more resin and fillers must be used to seal and fill the weave. . Also increased with cloth weight is strength. Come to a good balance of strength to weight where you need each, and you'll be OK. I generally use 3/4 oz for finish-base work and 2 oz for fuselages and nose areas where a little greater endurance is nice. I don't feel that 3/4 oz cloth adds enough strength to my sailplane fuselages to let them withstand a season of my somewhat incompetent flying abilities. I am far too prone to hard, missed landings and 2 oz suits me better. I feel that a slightly heavier sailplane flies much better than a super light one that has broken in several pieces! Anyway, you decide what you need. A basic starting point on say, a typical pattern type aircraft, would be 3/4 oz overall with 6 oz on the center-section of the wing, and possibly 2 oz over the nose area and retract gear area. The 2 oz would be ONLY if you feel you needed it.

If you're not turned off by now, I'll have you assemble the following supplies. Retail prices are given to give you an idea of what you're in for. This is not a complete list but, only what you'll need for this months' installment.

- 1. Quart can of K&B polyester resin (NO Substitutes)
- 2. K&B Glass Cloth (3/4 oz, 2 oz, or 6 oz) 5.50 each
- 3. Quart can of K&B Superpoxy thinner 7.50 4. 1/2" wide dope brush 1.35 5. DGP Perma-grit sanding tool
- 6.95 6. K&B 1 oz mixing cups (pkg of 24) 2.50
- 7. A good SHARP scissors 8. Masking tape
- 9. Mixing stix (1 use 1/8" square scrap spruce sticks.)

If your ready, we'll get started. Make sure you FULLY understand each step BEFORE you start it. If you blow it, there's no easy bail-out. You will be COMMITTED!

INSTALLMENT #1 GLASSING THE AIRFRAME

- 1. Seperate all the major components of the airplane. (ie. wing, fuse, hatches, ailerons, elevators, rudder, etc. If the fin is an integral part of the fuse, leave it attached and work both pieces together. If not, separate them as well.
- 2. Make sure you have cut all hinge slots, and made any exterior cut-outs for pushrod exits, switch mounting, wing bolt holes, retract wells, etc.
- 3. All parts should be final sanded to the point where you would normally begin to apply an iron-on finish. If you use epoxo-lite or a micro-balloon/resin mix for fillets, DO NOT apply them until a later installment. We will cover fillet installation in the next issue.
- 4. Since it's the easiest place, we'll begin work with the center-section of the wing. Mix 1/2 oz of polyester resin with 8 drops of catalyst. Stir it thoroughly with a stick. If you stir with a brush, uncatalyzed resin can creep up the brush and fall back onto your work. Uncatalyzed resin DOES NOT CURE!
- 5. Cut a length of 6 oz cloth 6 inches wide and about 4 inches longer than the chord-of
- the wings' center. Tape an inch or two to the top surface of the wing and then bring it around the bottom and back over the top at the trailing edge. Pull tight, removing any wrinkles and tape it securely.
- 6. Using the resin you just mixed up, brush it carefully over the cloth and into the wood underneath. You'll know it's properly saturated when you can clearly see the wood through the cloth. Be sure to brush the cloth over the leading and trailing edges onto the top of the wing about 1 inch. Go watch a movie and let the resin completely cure.

- .7. Using the perma-grit tool, remove the masking tape and knock off the excess cloth on the top of the wing and blend the edges of the glassed strip into the top of the wing.
- 8. Make another strip and attach it to top as you did for the bottom. Mix another batch of resin and repeat all the previous steps. When you're done you should have the two strips blending into each other and forming a double layer at the leading and trailing edges.
- 9. Mix a 1 oz batch of resin, and re-coat the entire glass strip top and bottom. Go out on the wing panels about 1/2' past where the cloth stops. When this has cured, use the perma-grit to sand off any rough spots and try to blend the resined area into the wood of the wing as best as possible.
- 10. Now that you understand the process, cut a sheet of 3/4' oz cloth a little larger than the left bottom wing panel measured from the center out to the tip. Mix resin in an 18 drop to the ounce batch and brush it into the cloth. No tape should be needed as the light cloth drapes very nicely when saturated. Go right over the center section again. When this dries, once again, knock off the edges and repeat the steps for the bottom right panel. I KNOW you went around the leading and trailing edges and tried to adhere some cloth to the top of the wing. Remember the trick is to overlap all important joints for strength.
- 11. The bottom of the wing is now complete. Repeat the process for the wing uppers and that's it!
- 12. Sometimes before next month, get the fuselage and other componants glassed and rough sanded. I think you've got enough to chew on for now!

I seem to remember telling you that this method is not easy, however, once you become used to the process, you can glass an entire airframe in a matter of a few days. From there on, it gets better.

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Almquist	Kevin	3555 Bellaire Av	Whte Bear Lke,MN	55110
Anderson	Norman	1213 MI. Hugh NE	Albuquerque, NM	87112
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Arana Astle	Jerry	114 Corinne Ave. 7004 Quailwood	Santa Cruz, CA Bakersfield, CA	95065 93309
Auerbach	John Charles	80 Yale Road	Hartsdale, NY	10530
Auerbach	Bedrich	439 Jefferson St	Lansdale, PA	19446
Avent	George C.	PO Box 949	Kingstree, SC	29556
Averill	Buzz	9117 La Brnca NE	Albuquerque, NM	87111
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Barnett	Steve	1226 D Hase Dr. 2111H The Colony	Honolulu, HI Burlington, NC	96819 27215
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Becker	Bob	PO Box 355	Kent, WA	98032
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Black	Ron	746 River Drive	Norco, CA	91760
Blakeslee	Byron	3134 Winnebago	Sedalia, CO	80135
Blanch	Harmon	PO Box 646	Petersburg, AK	99833
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Bohmer	James	7152 Bride Water	Worthington, OH	43085
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Brock	James	PO Box 124	Amboy, WA	98601
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2545 W Camden Pl Ken 4514 Hollyridge Richard K. Capt. Rollbolls Finn Donald P.O. Box 9227 Clarence W Rt. 9, Box 401-A Rt. 10, Box 175 Peter Marchetstrsse 59 Stephen 317 Vllge Run W 6489 Foothill Rd Ray 1725 E. Gary St. Neal 1120 Clayton Way Tony 13058 Pine Cone Kirby 2302 Easton Dr. J. 1252 Michigan Roman 6 Rollingwood Dr David 20450 Celtic St. D.N. Box 308 RD #4 Box 121 Rick Alan 826 Altos Oaks Bill 112 Beverley Ave Stan 1481 Howll Brch. Leon RR1 Jack 4408 SE Knapp Albert 54E Tanager Rd. Leslie 168 Strawbrry Hl Edward 28 Maverick Rd. 100 Bonnie Blvd. Garv PO Box 8054 10337 Somerset Paul Dan 131 Pennington Jim 26715 40th Ave S Kent 211 E. Jefferson Peter L. 1801 E. Girard Joseph 6224 Fair Oaks 1449 K S.R.A. Ray Mark 31932 Cle Winona John 10811 Glenway Dr Richard H. 1010 Coolidge St Randy 122 E. Uintah George 1757 W. Nicolet Jim 46-321 Auna St. Peta 933 Magallan St. Wayne 453 Old State Rd Martin 7130 Claybeck Gilbert 18 Carmen Drive Herbert 425 Hazel Dr. 2805 Highland Dr Gary L. E. 2500 Clark Lane Dan 611 Connecticut Dr. David 104 W. Main Hugh J. 888 Kennet Court Michael J. 38955 Vista Dr. R. David 309 E 5th St #3 Mitch 328 Utah St. Robert W. 73 Main Street Kurt Sugar Loaf Str R Harold 1811 N Calhoun R. Pito 95 Hibbert St. Carmen 611 Newman Cres. Vernon 117 Fort Worth Paul 16 Merritt Ave. Via Aldo M Joseph 3566 Trent Ave. Erich #4-777 W Queens Skip 8170 Electric Av Allan 5013 Dorsett Dr William A. 5 Linwood Terr. Bob 521 96th Lane NE

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Sherliker Bob Alden Shipp Short Howard E. Sigvertsen Jene T. Silberbach Michael Martin Simons Slates Jerry Sleeman Ray Gene Smarte Everett Smiley Roger Smith Victor Smith Stephen Smith Joe Snow Glen Spackman Charles Spear Spezesk Keith A. Sprague St. Clair William E. Ralph W. Staton Steele Bob Ron Stein James R. Stevens Stevens Curt John Stevenson Tony Stinson Herk Stokely Gordon Stratton Paul Strona Struck Henry Stubbs Roy Stump Mike Styles Geoffrey Swenson Ross Tamez Julian Thomas Ben Thomas James Orland Thompson Thorpe John Brian Thrush Thureson Glenn Timberlake Dan Neil Tinker Dundan Townsend Trockels Troxell Kenneth Jeff, Troy James K. Truitt Dick Turner Turner Ron Chet Tuthill Typond Don Tyrie Jim Underwood Van Geldern George Van Nostran Kris Veatch David Vescera Ralph Vierling Ray Voce Pat Wakie Robert Walbank Sean Wald Corky Frank Warner Warwick John Wass Steve Wasserman Waters Rolland David Watson Watt Coulter Weaks Dan Kevin Wehh Weierich Jimmy

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Weigle Weil Weseman Wetzler Whitson Wickwire Williams Wilson Wilson Wise Witt Wolk Woodard Woodward Wyckoff Yasui Zahner Zaic Zarling Zeisloft	Philip Richard Gary L. Clifford Max Peter Jimmy L. George N. Edwin E. Paul J. Ken Elbert Irving Wesley D. Stanley Rick Hiroyuki Ernest Frank Ron Milton	4250 Crown #T-94 3 Clarinda Ct. 4408 Stanolind 3343 W Whitendle P.O. Box 6607 303 N. Baldwin 94-1058 Paha #3 140 W. Michigan 6910 Lake Storm R.R. #1 1520 York Av 20A 1 Cayuse Lane 2161 Barnes Ave. 107 Fairway Lane 67 Pine St. 256 Edward Ave. 2-17Yagra Shikma 57 Knott Drive 16915 Kinzie St. 10529 W. Arch Av 526 Gates St.	Denver, CO Vermont SV. 3133 Midland, TX Visalia, CA Bakersfield, CA Portland, OR Waipahu, HI Battle Crk., MI Louisville, KY Middletown, IA New York, NY P Verdes Pen, CA Bronx, NY Sherrill, NY Natick, MA Trenton, NJ Himeji 672 Glen Cove, NY Sepulveda, CA Milwaukee, WI Philadelphia, PA	80239 ASTLA 79707 93277 93386 97217 40017 40018 10028 90274 10462 13461 01760 08610 Japan 11542 91343 53224 19128
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